

| Technical data Plastisol coating | | |
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| Type of coating | Super-vinyl Plastisol Thermoplast | <ul style="list-style-type: none"> • Good stability in sunlight • Very good formability • Very good resistance to corrosion • Excellent resistance to abrasion • Fire resistance according to UK BS 476 |
| Performances | Surface "pencil" hardness Buchholz hardness Clemens hardness Adhesion of the coating Crack limit radius Impact resistance Salt spray Taber abrasion resistance Temperature resistance Kesternich Fire resistance Resistance to acids and bases Resistance to solvents: <ul style="list-style-type: none"> • aliphatic and alcoholic • ketonic and chlorinated • aromatic Resistance to mineral oils Certificate of safety for food | 4 to 6 B 40 to 50 3500 to 4000 ≤ 1 T 1 to 3 T very good 1250 to 1750 hours on Z275 or equivalent approx. 25 mg 1 hour at 120 °C 500 hour at 90 °C 6 weeks at 60 °C 20 cycles class 1 according to BS 476 part 7 good to very good very good poor poor very good * IANESCO (France) on request |
| Description of the coating | Thickness Gloss (Gardner 60°) Colours | 200 microns on each surface of the panel 30 to 40 % RAL 6009 |
| Paint retouching | Retouching can be made using a brush, a spray gun or an aerosol. Embossing cannot, however, be reconstituted by repainting. | |